



TECHNICAL SERVICE BULLETIN

POLYCHEM[®] 7519-B-70

POLYCHEM[®] 7519-B-70 is a styrene/acrylic modified alkyd designed for air dry, force dry, or bake finishes providing a good degree of flexibility and good projected durability / color retention. This product is low-HAP and can be formulated into HAP-free coatings (below 1% HAP).

<u>CHARACTERISTIC</u>	<u>SPECIFICATIONS</u>
NVM%	69 - 71
VISCOSITY, G-H	W - Z
SOLVENT	A-100/MPK/PM Acetate
POUNDS PER GALLON	8.4 +/- 0.1
ACID NUMBER (NVM)	14 MAX
GARDNER COLOR	5 MAX
REDUCED VISCOSITY	E - H
REDUCED NVM	60
REDUCED SOLVENT	METHYL PROPYL KETONE
CLARITY	CLEAR TO SLIGHTLY HAZY
HYDROXYL NUMBER	30-40

APPLICATIONS

Farm implements / equipment
Metal product finishes
Bake enamels

DRIER RECOMMENDATIONS (% METAL ON TOAL BINDER SOLIDS):

Cobalt	0.03%
Zirconium	0.30%
Calcium	0.03%

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