

TECHNICAL SERVICE BULLETIN

POLYCHEM®7780-X-50

POLYCHEM® 7780-X-50 is a short-oil TOFA alkyd formulated for air dry and low bake / foce dry industrial finishes.

CHARACTERISTIC	SPECIFICATION
NVM%	49 - 51
VISCOSITY, G-H	Z1 - Z3
POUNDS PER GALLON	8.3 +/- 0.1
ACID NUMBER (NVM)	14 MAX
GARDNER COLOR	6 MAX
REDUCED VISCOSITY	H - K
REDUCED NVM	40
REDUCED SOLVENT	Xylene
CLARITY	CLEAR

APPLICATIONS

Fast Air Dry / Force Dry Industrial Enamel Primer & Shop Coats

DRIER RECOMMENDATIONS (% METAL ON TOAL BINDER SOLIDS):

Cobalt 0.03 - 0.05% Zirconium 0.15 - 0.40%