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**Z8930-M**

## TECHNICAL SERVICE BULLETIN

### POLYCHEM<sup>®</sup> 7686-BA-65

POLYCHEM<sup>®</sup> 7686-BA-65 is a high solid, fast drying Short Oil chain-stopped alkyd that can be formulated for fast dry durable finishes and bake application. It provides excellent durability, adhesion along with good corrosion protection. It also exhibits excellent indirect impact and flexibility for bake applications.

<u>CHARACTERISTIC</u>	<u>SPECIFICATIONS</u>
NVM%	64 - 66
VISCOSITY, G-H	Y - Z2
SOLVENT	n Butyl Acetate
POUNDS PER GALLON	8.7 +/- 0.1
ACID NUMBER (NVM)	14 MAX
GARDNER COLOR	7 MAX
REDUCED VISCOSITY	D - G
REDUCED NVM	50
REDUCED SOLVENT	n Butyl Acetate
CLARITY	10 MAX

### APPLICATIONS

Industrial Finishes Top Coat/Primers  
Aerosol Applications  
Fast Drying Industrial Enamel  
Bake Applications

### DRIER RECOMMENDATIONS (% METAL ON TOAL BINDER SOLIDS):

Cobalt	0.03 - 0.05%
Zirconium	0.20 - 0.30%
Calcium	0.05 - 0.10%

The information and specifications stated here are for the material currently offered, are subject to change without prior notice, and due to variations in user handling and application methods should not be relied upon without testing under user conditions. The supplier makes no warranty of any kind, express or implied, concerning this product or its use, either singly or in combination with other substances. User assumes all risks incident to its use. User must communicate to employees and customers all warnings that relate to the potential exposure to this product. The user assures that all workplace and disposal practices are in compliance with laws, regulations and ordinances. ALL WARRANTIES, INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE,

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