



TECHNICAL SERVICE BULLETIN

POLYCHEM[®] 7517-M-75

POLYCHEM[®] 7517-M-75 is a high solids medium oil alkyd for use in air dry / forced dry systems. Brush enamels or primers with VOC levels of 340-400 grams/liter can be formulated. This product is low-HAP and can be formulated into HAP-free coatings (below 1% HAP).

<u>CHARACTERISTIC</u>	<u>SPECIFICATIONS</u>
NVM%	74 - 76
VISCOSITY, G-H	Z2 - Z4
SOLVENT	Mineral Spirits, Low Aromatic
POUNDS PER GALLON	8.1 +/- 0.1
ACID NUMBER (NVM)	4 - 10
GARDNER COLOR	7 MAX
REDUCED VISCOSITY	D - G
REDUCED NVM	50
REDUCED SOLVENT	Mineral Spirits, Low Aromatic
OIL	Tall Oil Fatty Acid
CLARITY	CLEAR TO SLIGHTLY HAZY

APPLICATIONS

Spray or dip primers
Brush enamels

DRIER RECOMMENDATIONS (% METAL ON TOAL BINDER SOLIDS):

Cobalt	0.03%
Zirconium	0.40%
Calcium	0.04%

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